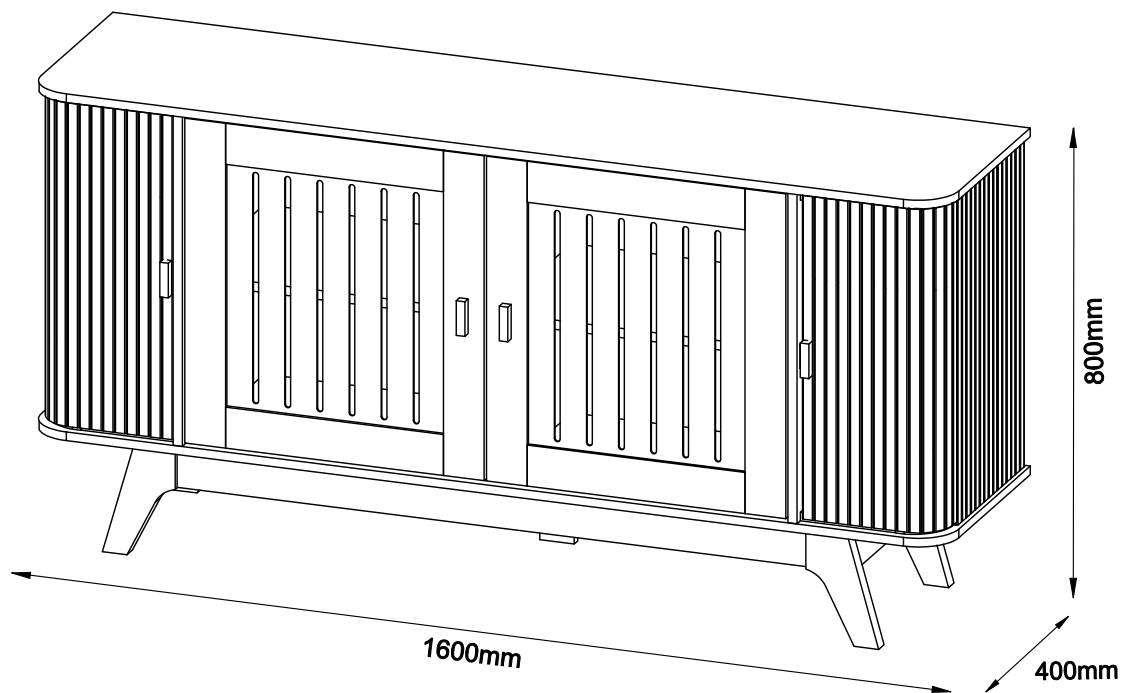


# ASSEMBLY INSTRUCTION

## BROWNING 4 DOOR BUFFET

ITEM CODE 86504



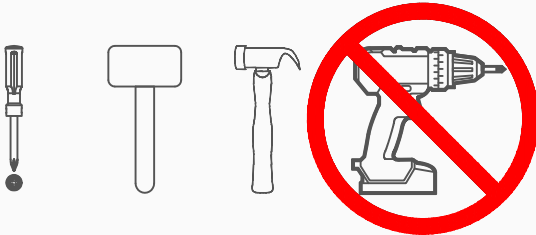



Imported by JWA Furniture Pty Ltd, Qld, Brisbane Australia  
For any assistance with assembly or for missing parts please refer to your receipt


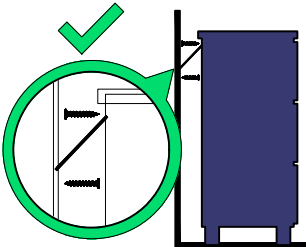

## PRE-ASSEMBLY PREPARATION

### Before you start:

1. Choose a clean, level, spacious assembly area. Avoid hard surfaces that may damage the product.
2. Take care when lifting. Product should be assembled as near as possible to the point of use.
3. Ensure that you have all required contents for complete assembly.
4. Always read the assembly instructions carefully before beginning assembly.
5. Keep all hardware parts and packaging out of reach of small children.
6. Do not over tighten the screws and bolts as this may damage the threads.
7. Assembly is to be carried out by a competent adult(s) ONLY.
8. During assembly, children should be kept away from the product due to possible risk to injury.
9. Do not use this item if any components are missing or damaged.
10. Please keep the instructions for future reference.

	
<b>ALLOW 60 MINUTES</b>	<b>PEOPLE REQUIRED</b>
	
<b>ADDITIONAL TOOL REQUIRED</b>	


**WARNING**

		<p><b>Children have died from furniture tipover.</b></p> <ul style="list-style-type: none"> <li>• ALWAYS secure it with an anchor device.</li> <li>• NEVER allow children to stand, climb or hang on drawers, doors, or shelves.</li> <li>• NEVER open more than one drawer at a time.</li> <li>• Place heavy items down low</li> </ul> <p><b>NEVER put a TV on this furniture</b> </p> <p><small>This is a permanent label. Do not remove!</small></p>
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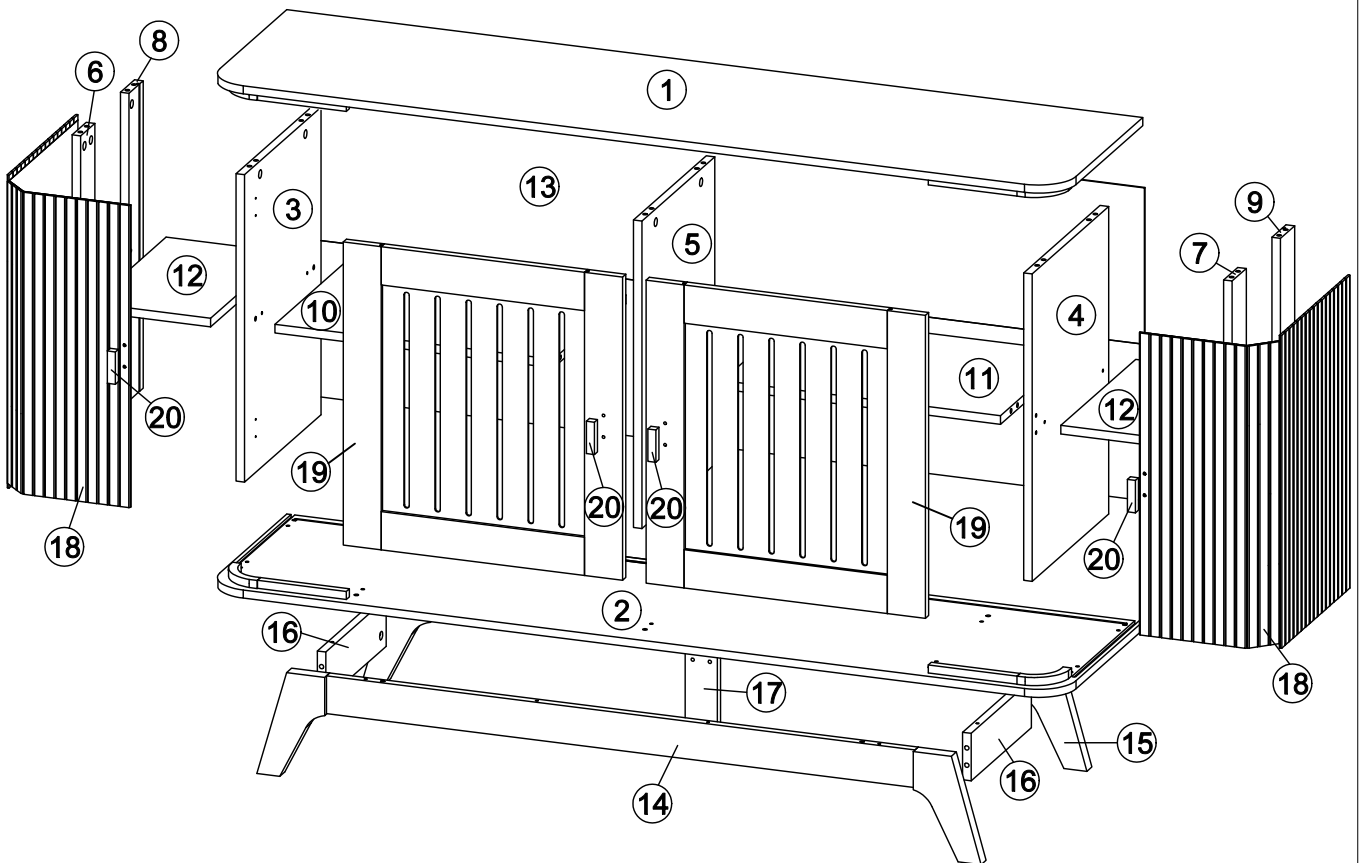
# PARTS LIST

<div><div><div><div><div></div><div></div></div><div><div></div><div></div></div></div><div><div></div><div></div></div></div><div><div>A1</div><div>A2</div><div>A3</div></div><div>MINIFIX</div></div>		<div><div><div><div></div><div></div></div><div><div></div><div></div></div></div><div><div></div><div></div></div></div> <div><div>B</div><div>X 32</div></div> <div>WOOD DOWEL M8 X 30</div>		<div><div><div><div></div><div></div></div><div><div></div><div></div></div></div><div><div></div><div></div></div></div> <div><div>C</div><div>X 12</div></div> <div>M6 X 50MM CSK CAP WOOD SCREW</div>		<div><div><div><div></div><div></div></div><div><div></div><div></div></div></div><div><div></div><div></div></div></div> <div><div>D</div><div>X 1</div></div> <div>ALLEN KEY M4</div>		<div><div><div><div></div><div></div></div><div><div></div><div></div></div></div><div><div></div><div></div></div></div> <div><div>E</div><div>X 6</div></div> <div>M3 X 12MM C.B SCREW</div>			
<div><div><div><div></div><div></div></div><div><div></div><div></div></div></div><div><div></div><div></div></div></div> <div><div>F</div><div>X 24</div></div> <div>M3.5 X 16MM C.B SCREW</div>		<div><div><div><div></div><div></div></div><div><div></div><div></div></div></div><div><div></div><div></div></div></div> <div><div>G</div><div>X 4</div></div> <div>M4 X 25MM C.B SCREW</div>		<div><div><div><div></div><div></div></div><div><div></div><div></div></div></div><div><div></div><div></div></div></div> <div><div>H</div><div>X 2</div></div> <div>M4 X 30MM C.B SCREW</div>		<div><div><div><div></div><div></div></div><div><div></div><div></div></div></div><div><div></div><div></div></div></div> <div><div>I</div><div>X 12</div></div> <div>M4 X 65MM C.B SCREW</div>		<div><div><div><div></div><div></div></div><div><div></div><div></div></div></div><div><div></div><div></div></div></div> <div><div>J</div><div>X 20</div></div> <div>NAIL 5/8"</div>		<div><div><div><div></div><div></div></div><div><div></div><div></div></div></div><div><div></div><div></div></div></div> <div><div>K</div><div>X 5</div></div> <div>5/8 PVC NAIL LEG</div>	
<div><div><div><div></div><div></div></div><div><div></div><div></div></div></div><div><div></div><div></div></div></div> <div><div>L</div><div>X 8</div></div> <div>METAL SHELF SUPPORT</div>		<div><div><div><div></div><div></div></div><div><div></div><div></div></div></div><div><div></div><div></div></div></div> <div><div>M</div><div>X 4</div></div> <div>SOFT CLOSING 7/8 HINGES</div>		<div><div><div><div></div><div></div></div><div><div></div><div></div></div></div><div><div></div><div></div></div></div> <div><div>N</div><div>X 8 SETS</div></div> <div>STUB 192 WITH SCREW</div>				<div><div><div><div></div><div></div></div><div><div></div><div></div></div></div><div><div></div><div></div></div></div> <div><div>O</div><div>X 2 SET</div></div> <div>3.5KG PVC MAGNET</div>			

## PARTS LIST

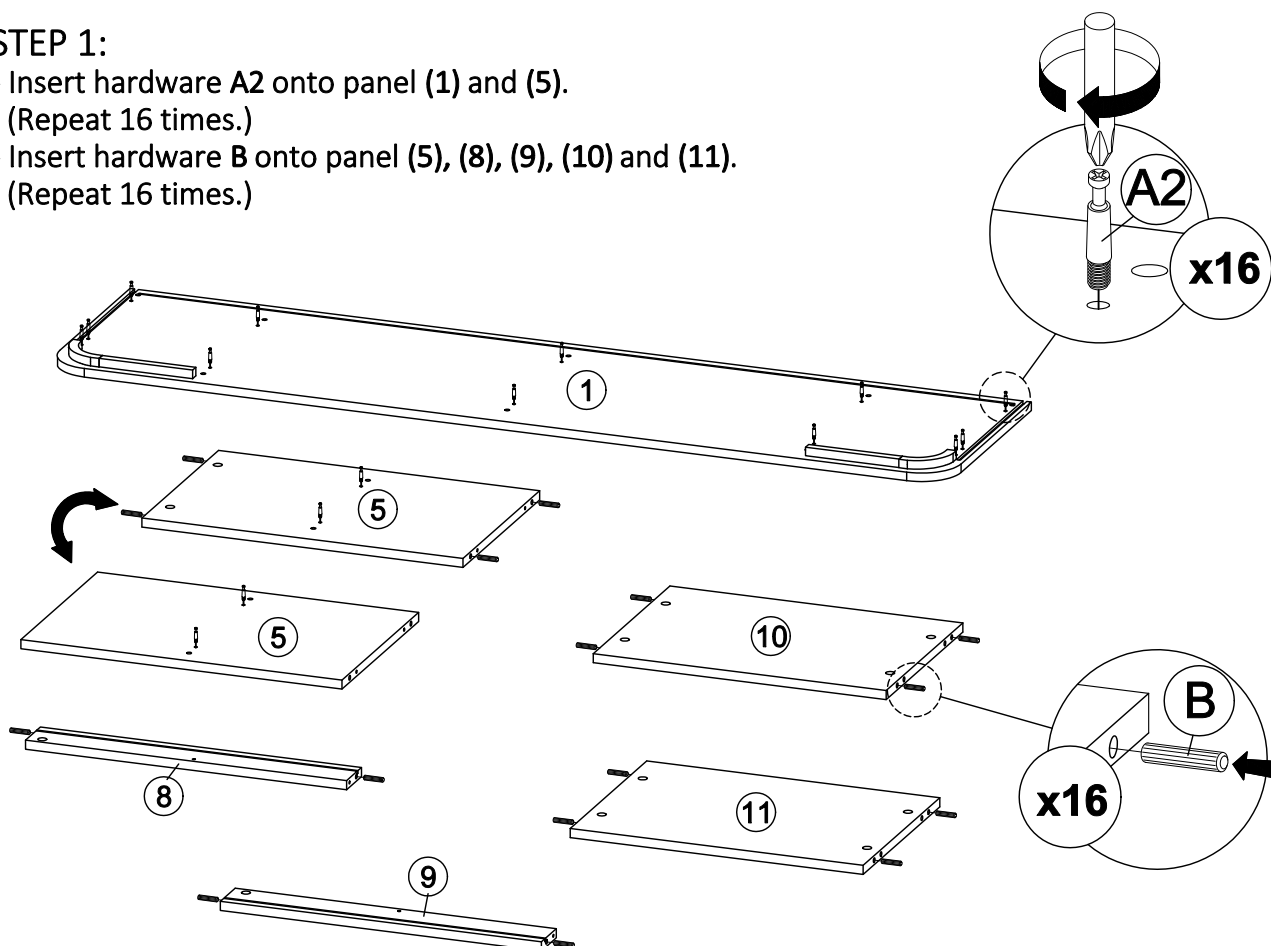
1	TOP PANEL	1 PC
2	BOTTOM PANEL	1 PC
3	CENTER PANEL (L)	1 PC
4	CENTER PANEL (R)	1 PC
5	CENTER PANEL	1 PC
6	SIDE SUPPORT (L)	1 PC
7	SIDE SUPPORT (R)	1 PC
8	BACK SUPPORT (L)	1 PC
9	BACK SUPPORT (R)	1 PC
10	MIDDLE PANEL (L)	1 PC

11	MIDDLE PANEL (R)	1 PC
12	SHELF PANEL (L/R)	2 PCS
13	BACK PANEL	1 PC
14	APRON LONG (FRONT)	1 PC
15	APRON LONG (BACK)	1 PC
16	APRON SHORT	2 PCS
17	CENTER LEG	1 PC
18	SIDE FRAME (L/R)	2 PCS
19	DOOR	2 PCS
20	HANDLE	4 PCS



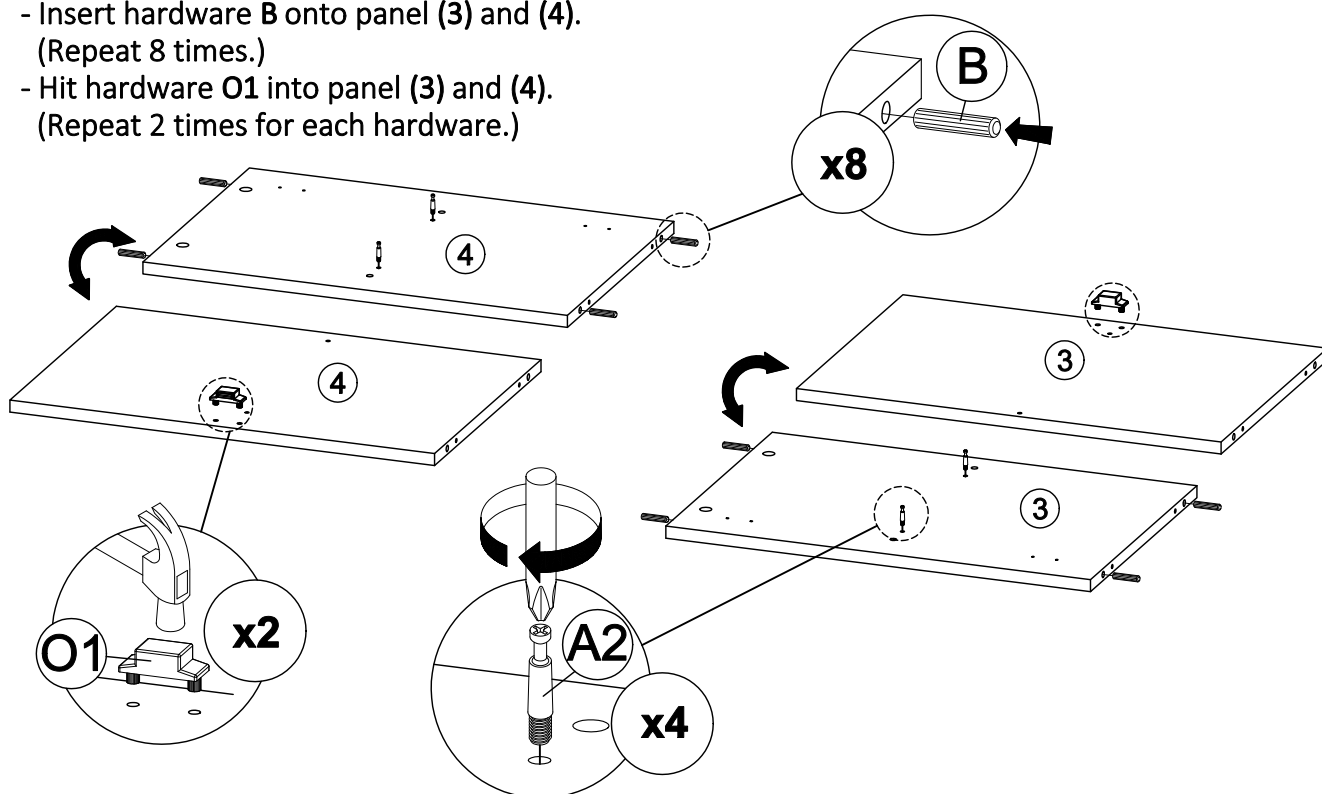
### STEP 1:

- Insert hardware A2 onto panel (1) and (5).  
(Repeat 16 times.)
- Insert hardware B onto panel (5), (8), (9), (10) and (11).  
(Repeat 16 times.)



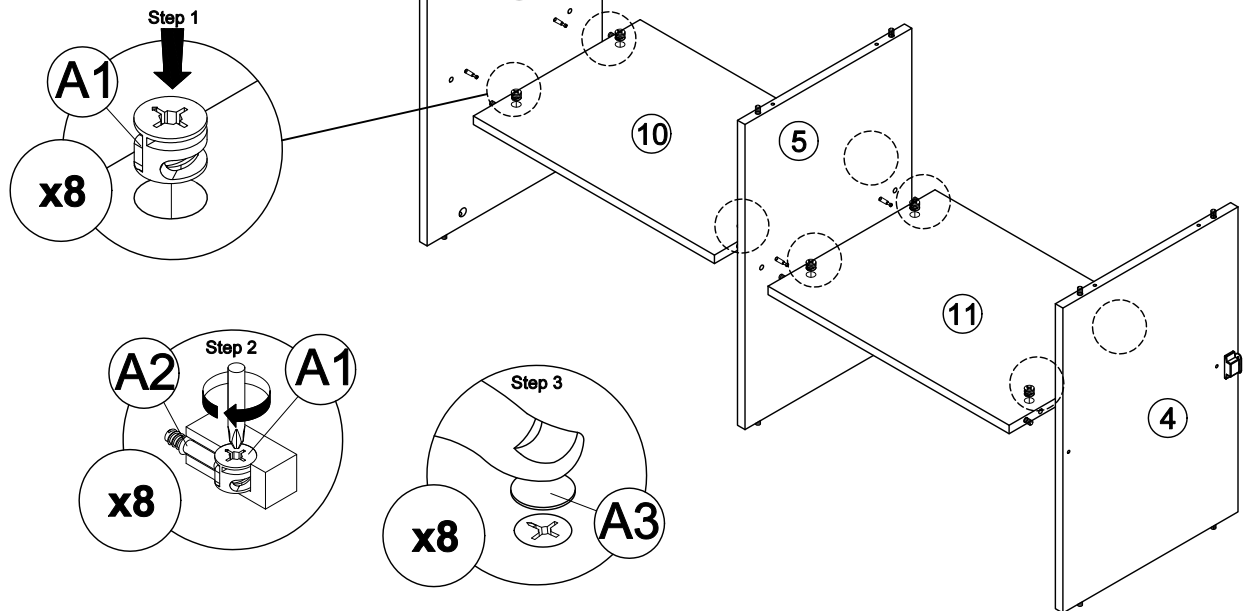
### STEP 2:

- Insert hardware A2 onto panel (3) and (4).  
(Repeat 4 times.)
- Insert hardware B onto panel (3) and (4).  
(Repeat 8 times.)
- Hit hardware O1 into panel (3) and (4).  
(Repeat 2 times for each hardware.)



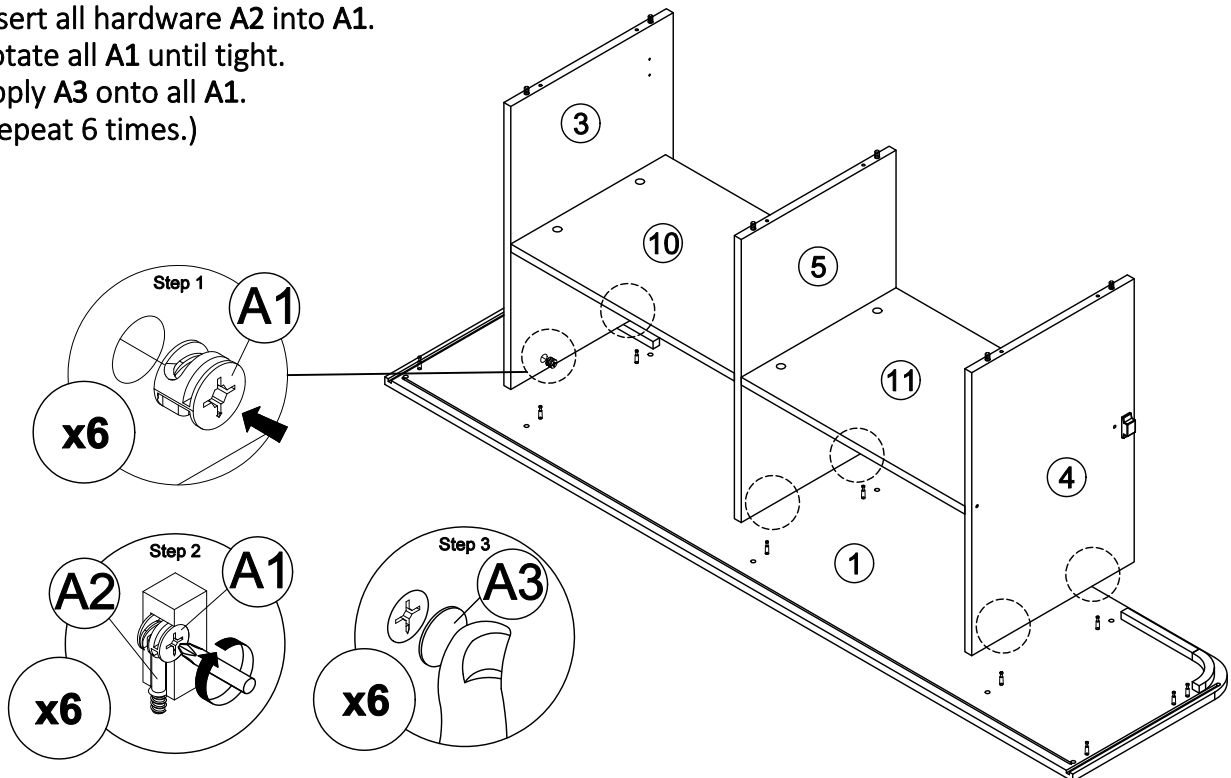
### STEP 3:

- Insert hardware A1 onto panel (10) and (11).  
(Repeat 8 times.)
- Attach panel (3), (4) and (5) to panel (10) and (11).
- Insert all hardware A2 into A1.
- Rotate all A1 until tight.
- Apply A3 onto all A1.  
(Repeat 8 times.)



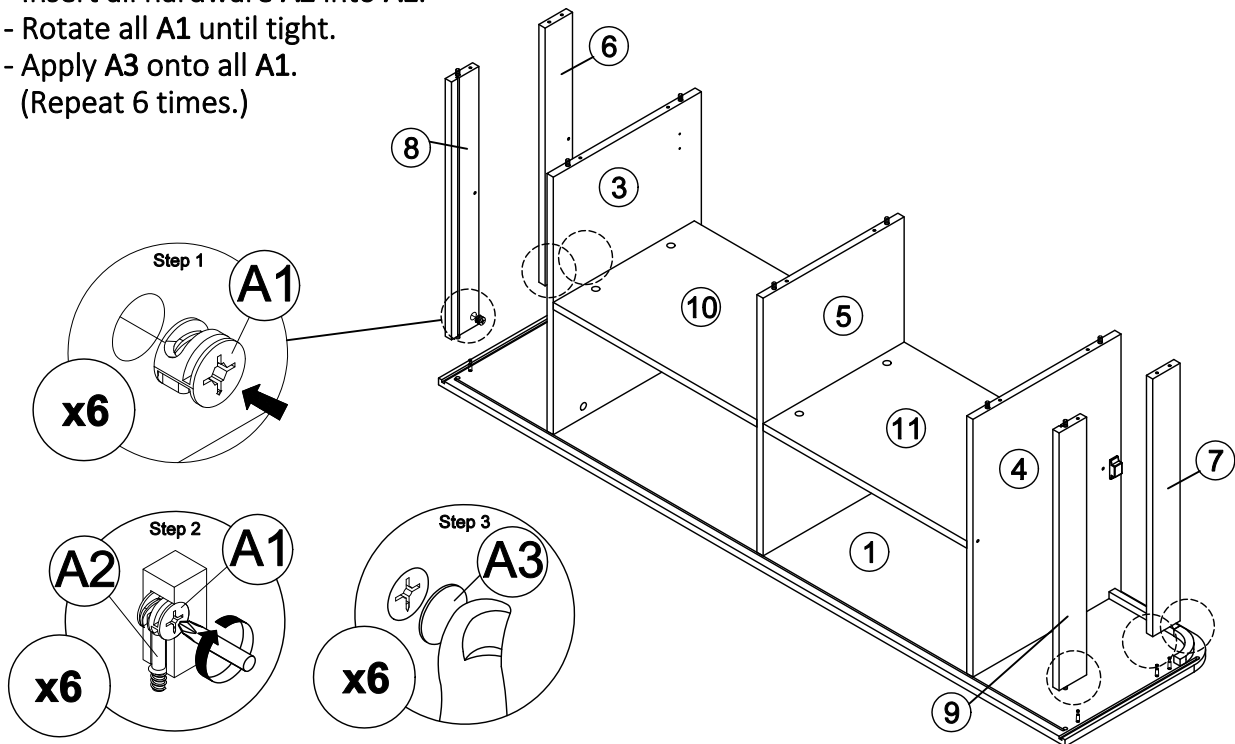
### STEP 4:

- Insert hardware A1 onto panel (3), (4) and (5).  
(Repeat 6 times.)
- Attach panel (3), (4) and (5) to panel (1).
- Insert all hardware A2 into A1.
- Rotate all A1 until tight.
- Apply A3 onto all A1.  
(Repeat 6 times.)



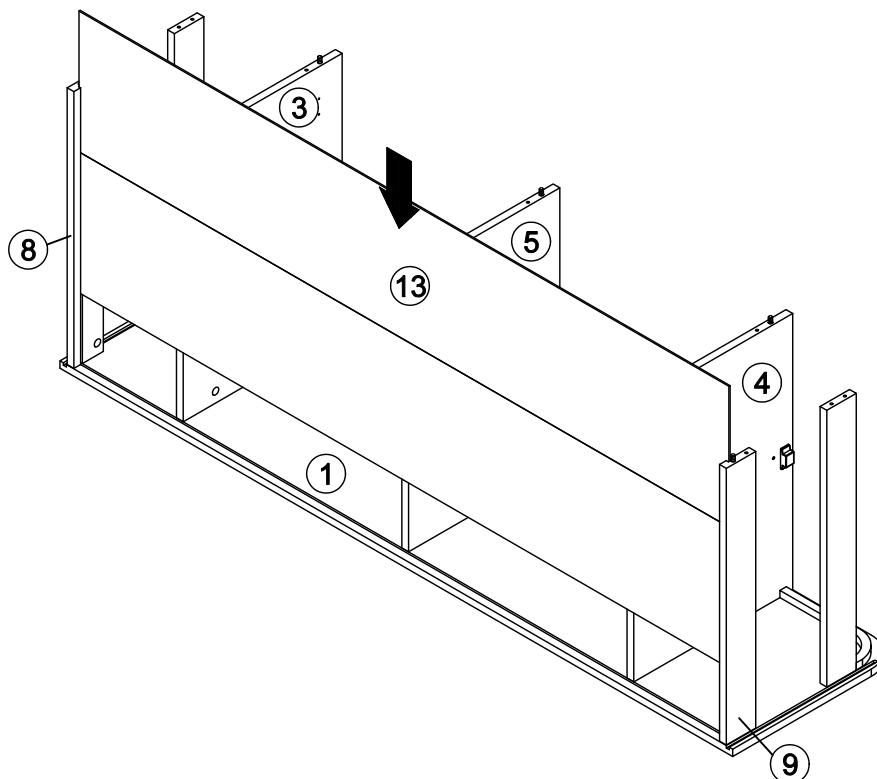
### STEP 5:

- Insert hardware A1 onto panel (6), (7), (8) and (9).  
(Repeat 6 times.)
- Attach panel (6), (7), (8) and (9) to panel (1).
- Insert all hardware A2 into A1.
- Rotate all A1 until tight.
- Apply A3 onto all A1.  
(Repeat 6 times.)



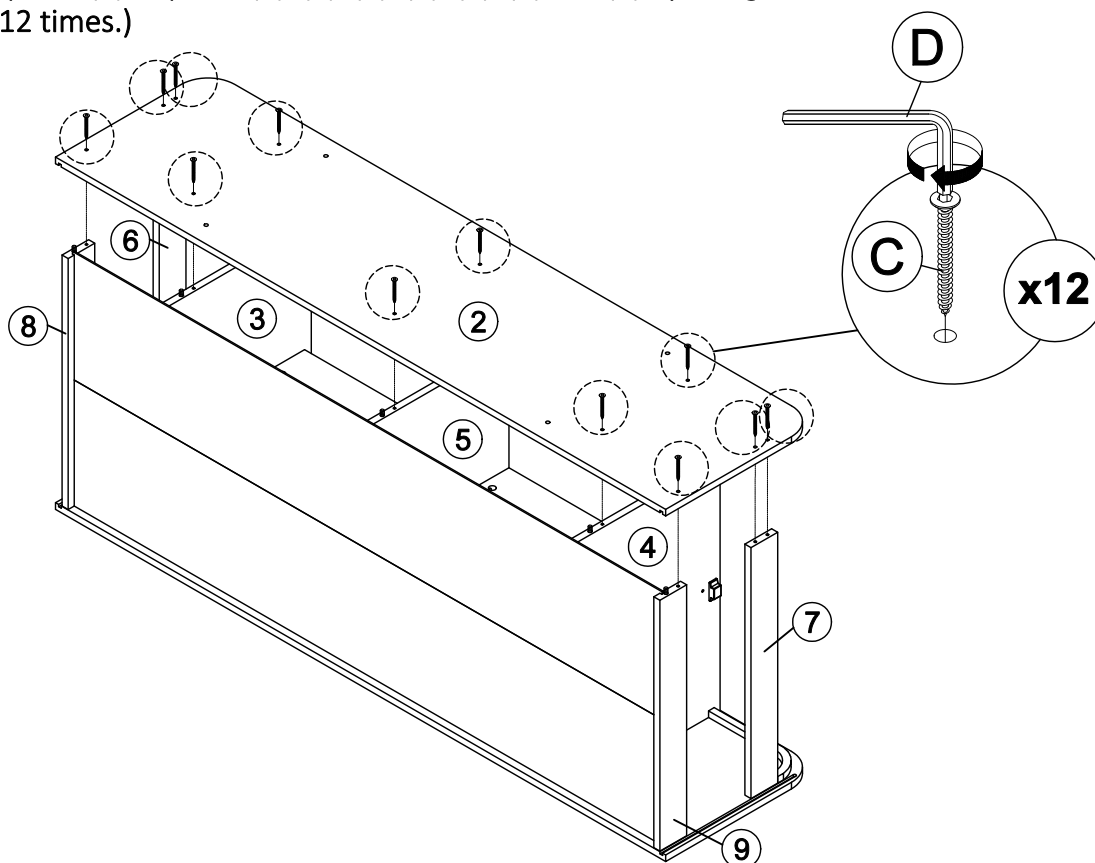
### STEP 6:

- Insert the panel (13) along the slot.  
(Repeat 1 times.)



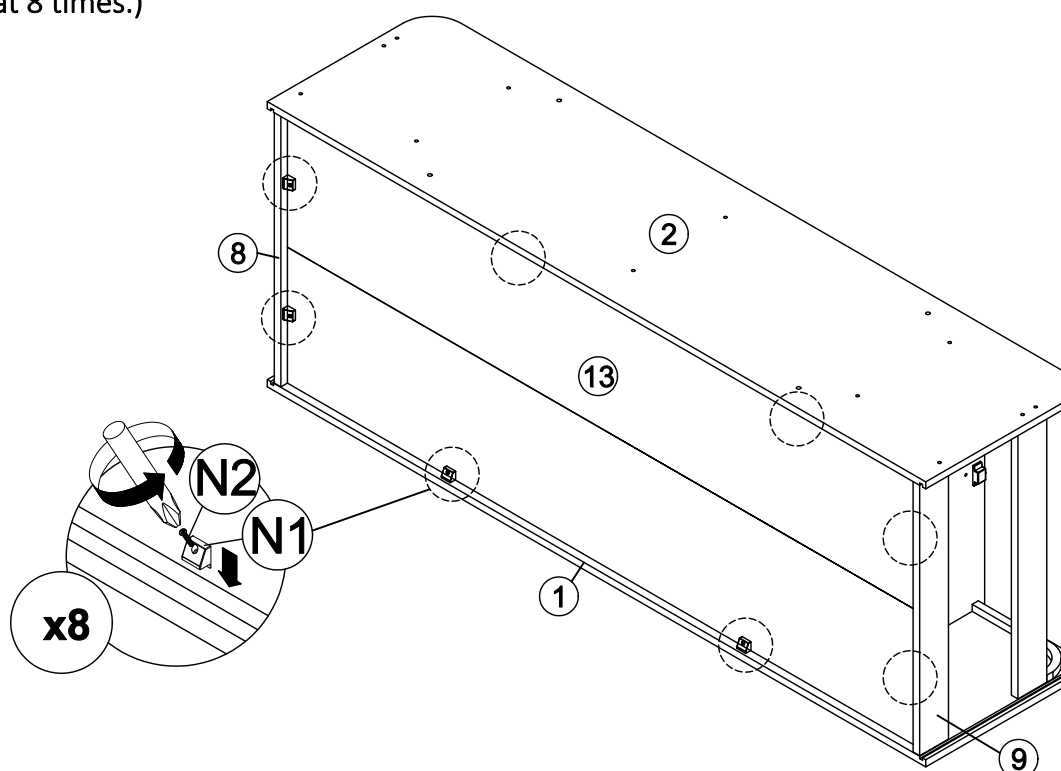
### STEP 7:

- Connect panel (2) to panel (3), (4), (5), (6), (7), (8) and (9) by using hardware C and D.  
(Repeat 12 times.)



### STEP 8:

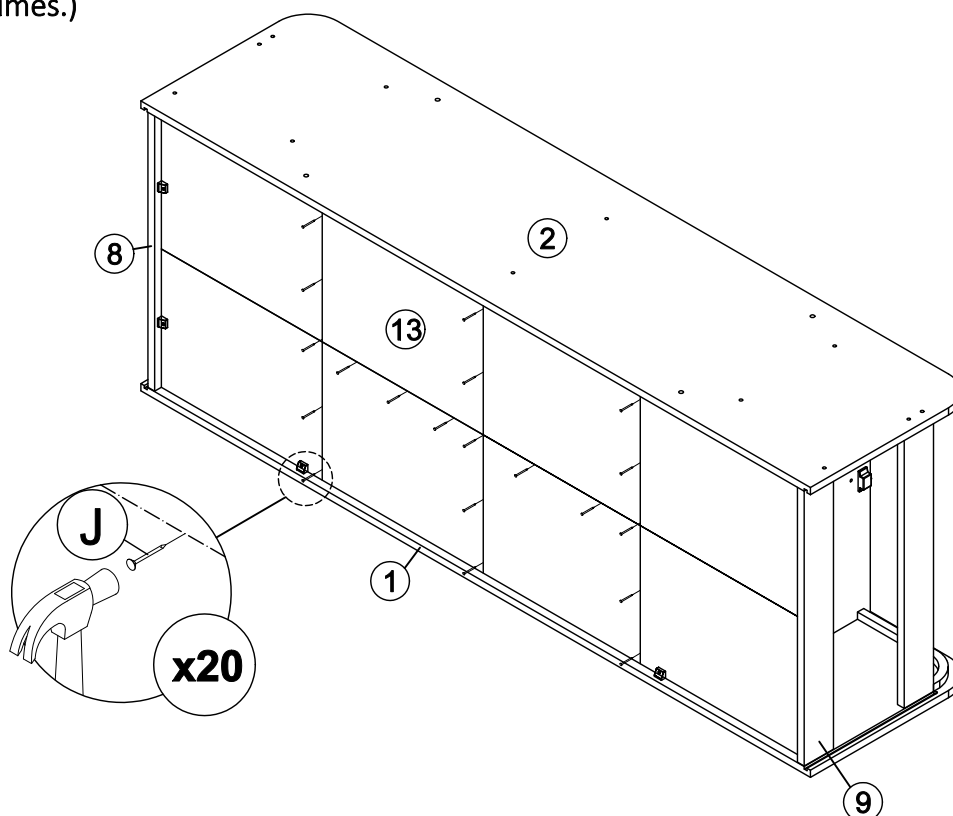
- Insert hardware N1 into slot at panel (1), (2), (8) and (9).
- Assemble hardware N1 by using hardware N2.
- (Repeat 8 times.)





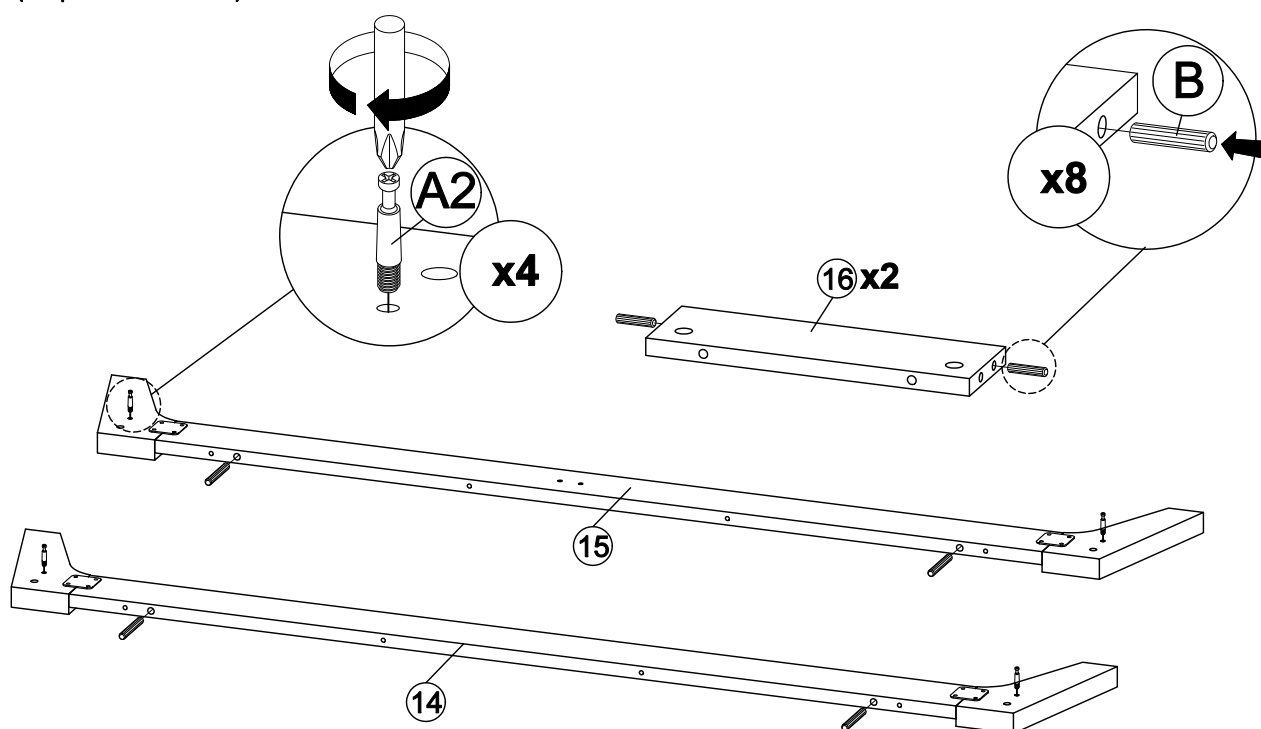
### STEP 9:

- Assemble panel (13) to entire body with hardware J.  
(Repeat 20 times.)



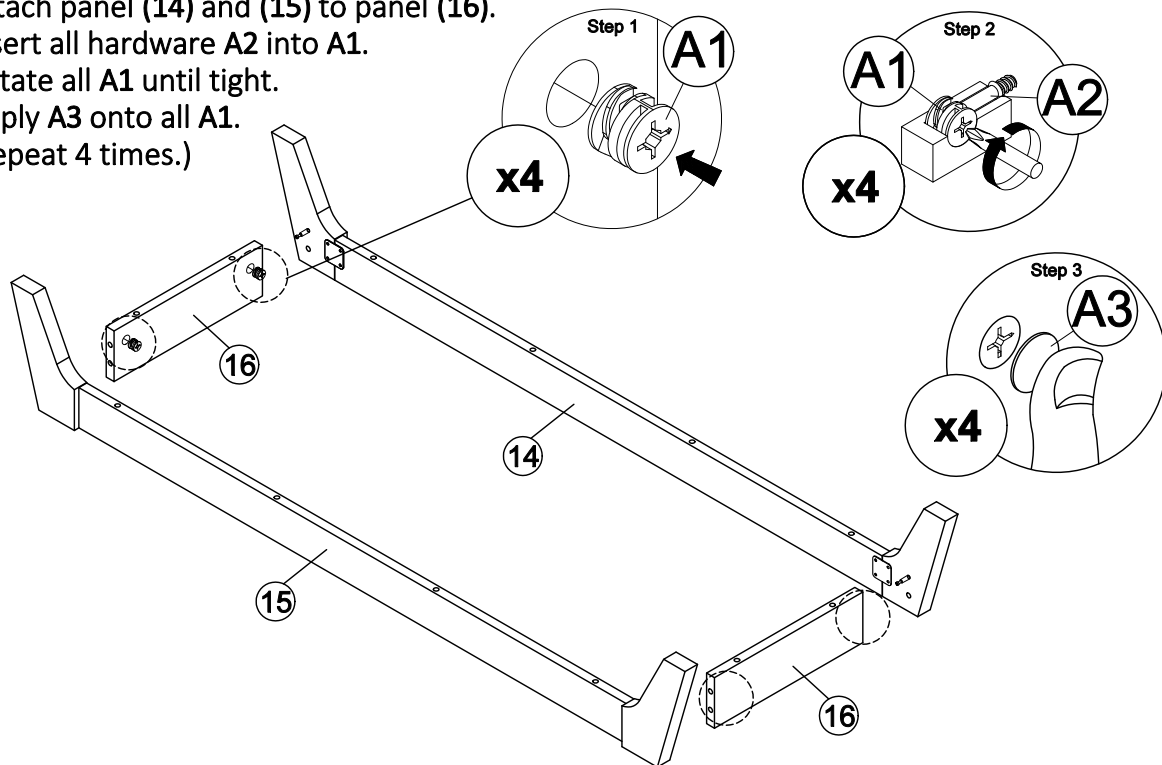
### STEP 10:

- Insert hardware A2 onto panel (14) and (15).  
(Repeat 4 times.)
- Insert hardware B onto panel (14), (15) and (16).  
(Repeat 8 times.)



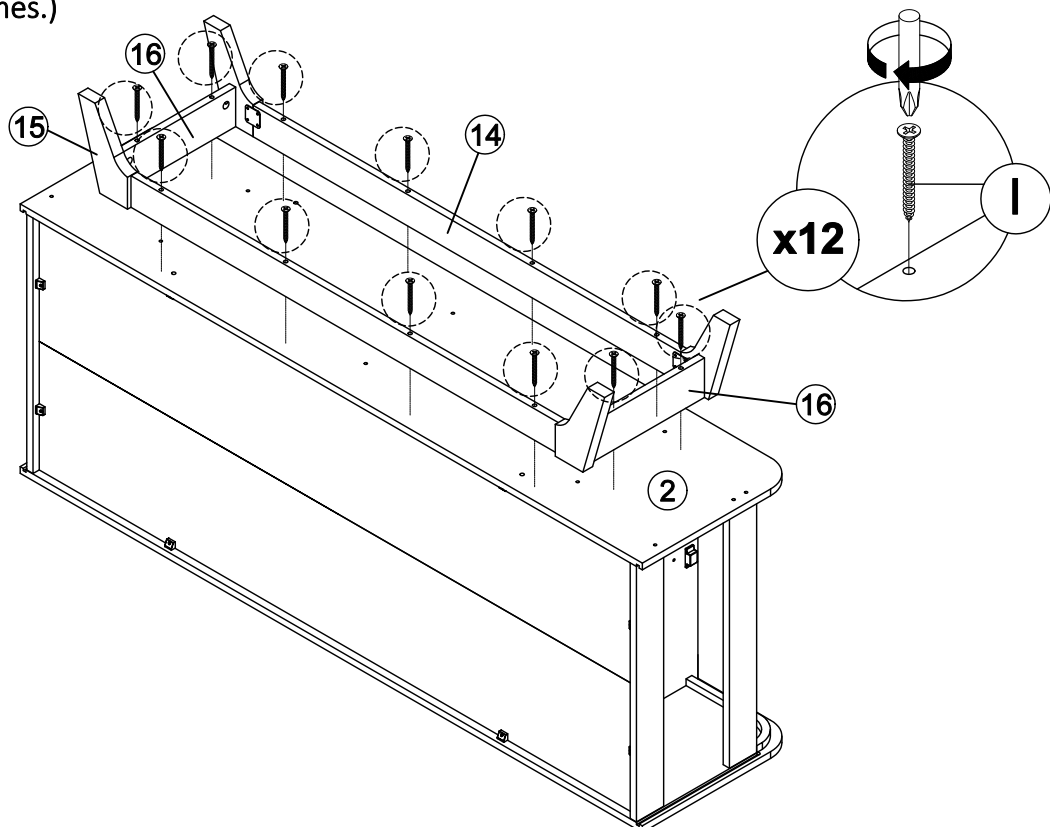
### STEP 11:

- Insert hardware A1 onto panel (16).  
(Repeat 4 times.)
- Attach panel (14) and (15) to panel (16).
- Insert all hardware A2 into A1.
- Rotate all A1 until tight.
- Apply A3 onto all A1.  
(Repeat 4 times.)



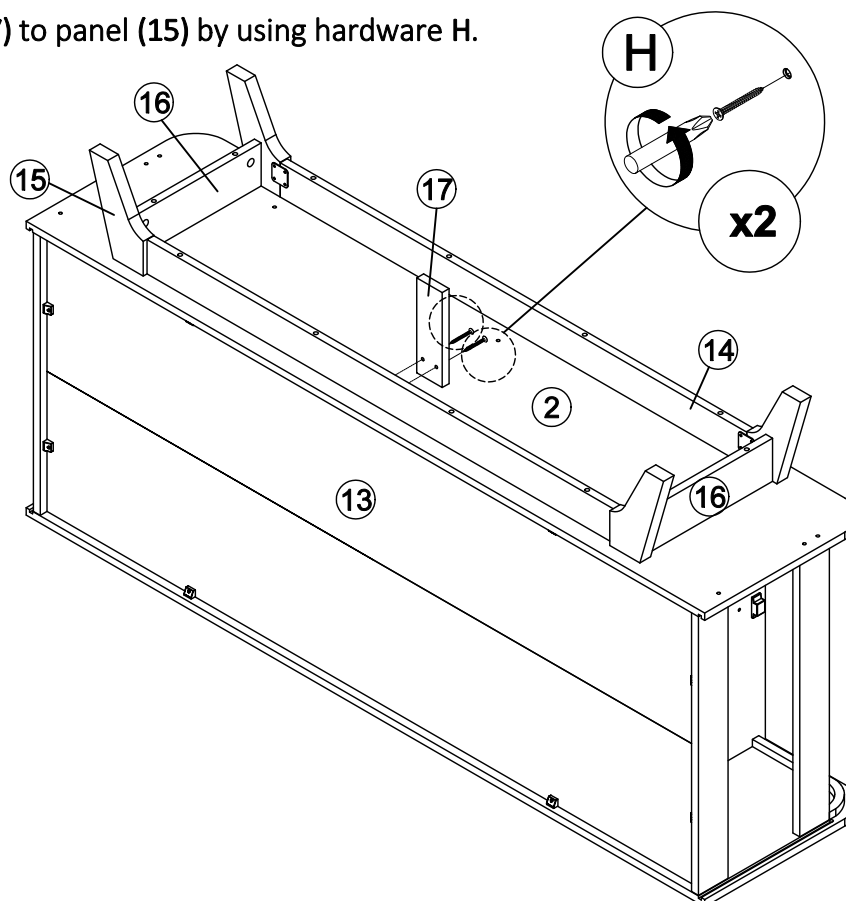
### STEP 12:

- Connect panel (14), (15) and (16) to panel (2) by using hardware I.  
(Repeat 12 times.)



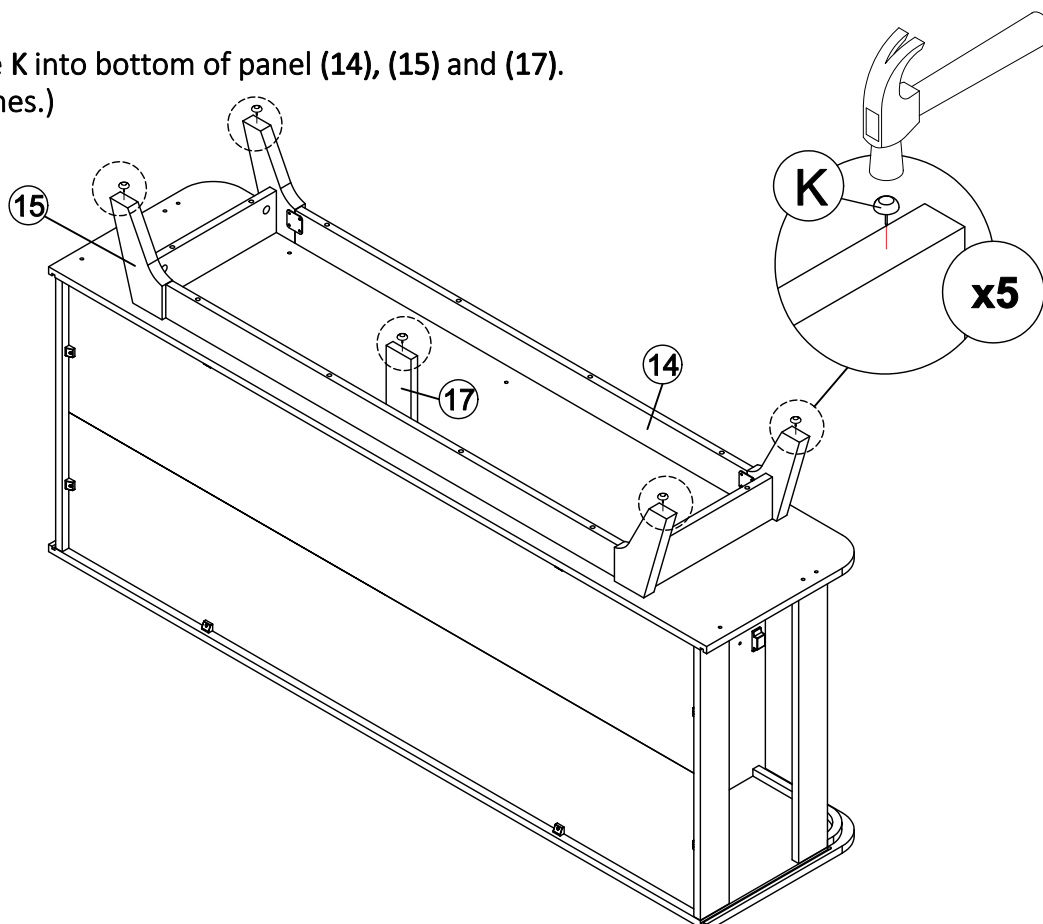
### STEP 13:

- Connect panel (17) to panel (15) by using hardware H.  
(Repeat 2 times.)



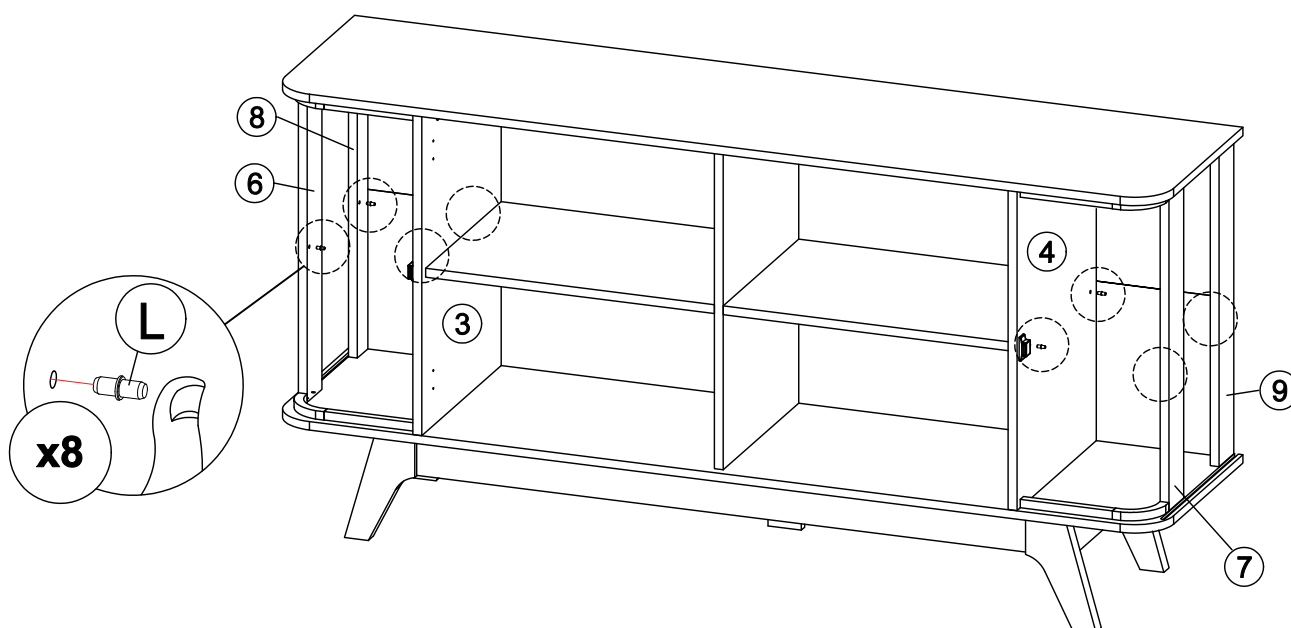
### STEP 14:

- Hit hardware K into bottom of panel (14), (15) and (17).  
(Repeat 5 times.)



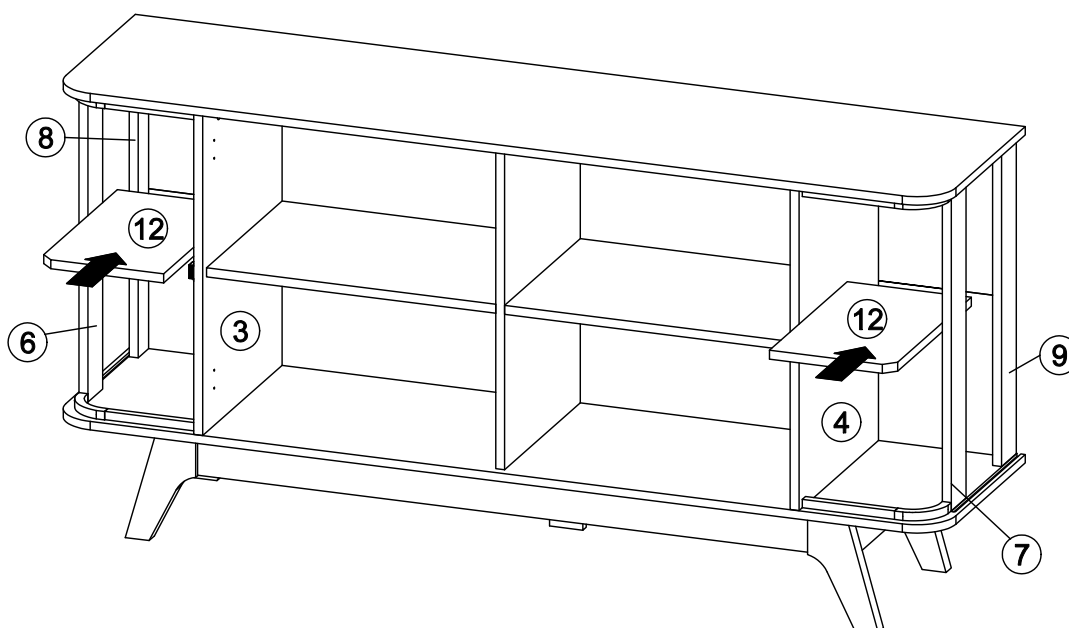
### STEP 15:

- Insert hardware L into mounting positions on panel (3), (4), (6), (7), (8) and (9) by hand.  
(Repeat 8 times.)



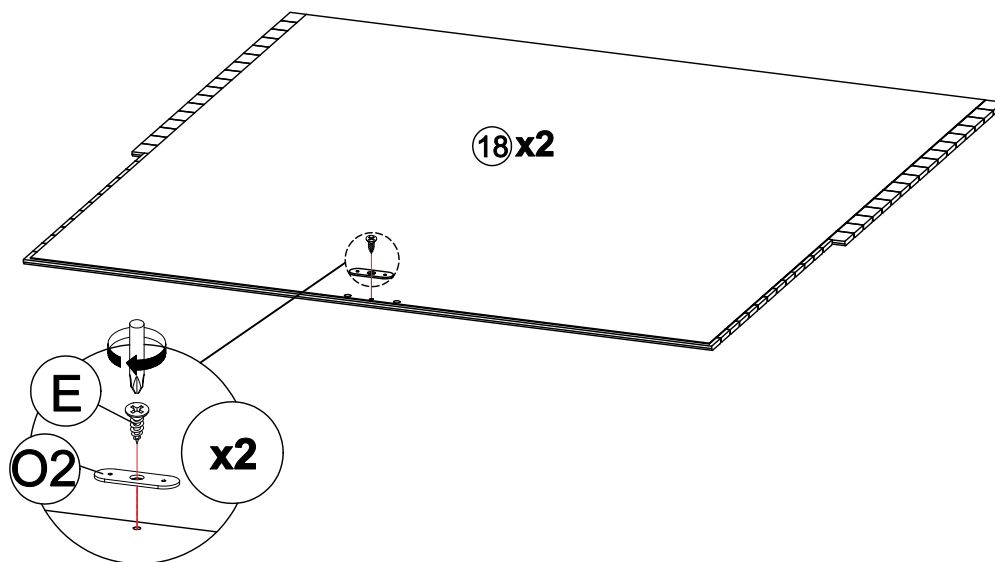
### STEP 16:

- Assemble the panel (12) into between panel (3), (6) and (8).
- Assemble the panel (12) into between panel (4), (7) and (9).



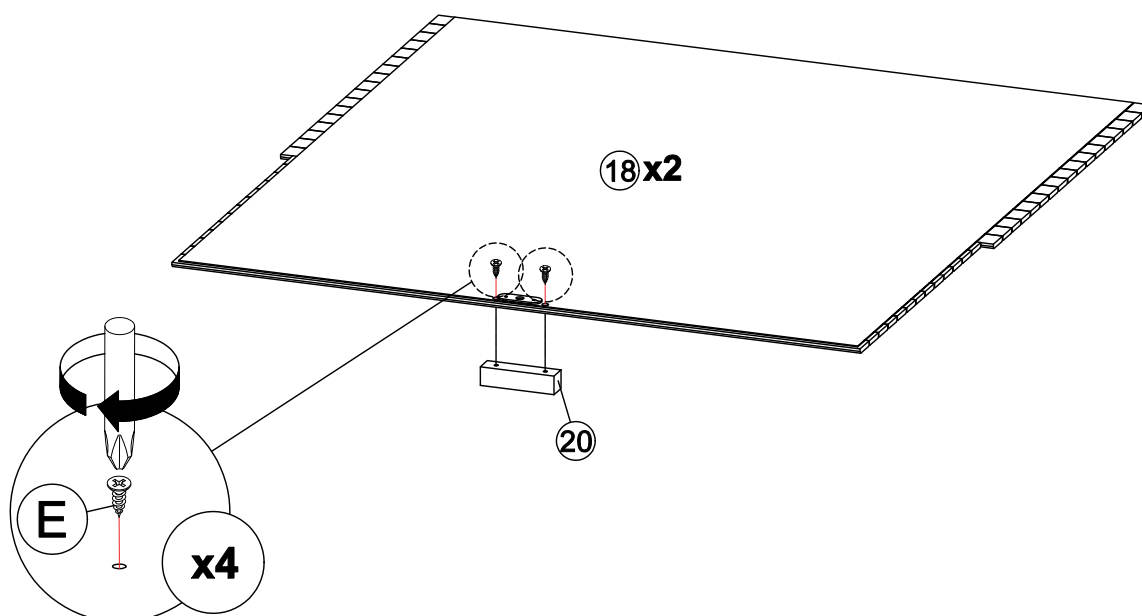
### STEP 17:

- Fix hardware O2 into panel (18) by using hardware E.  
(Repeat 1 times for each hardware.)



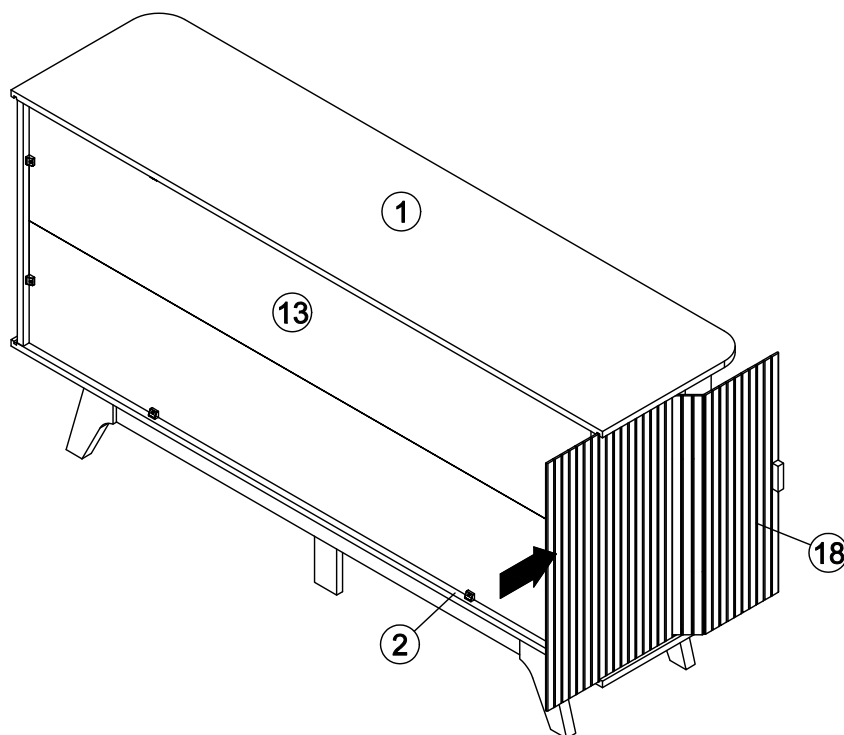
### STEP 18:

- Fix panel (20) onto panel (18) by using hardware E.  
(Repeat 2 times for each hardware.)



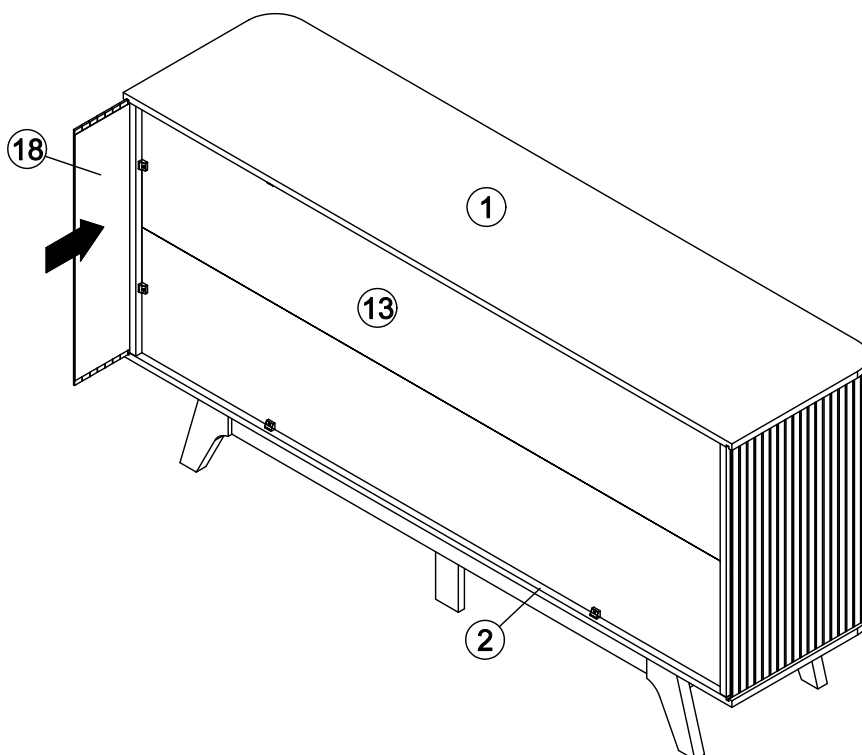
### STEP 19:

- Insert the panel (18) along the slot.  
(Repeat 1 times.)



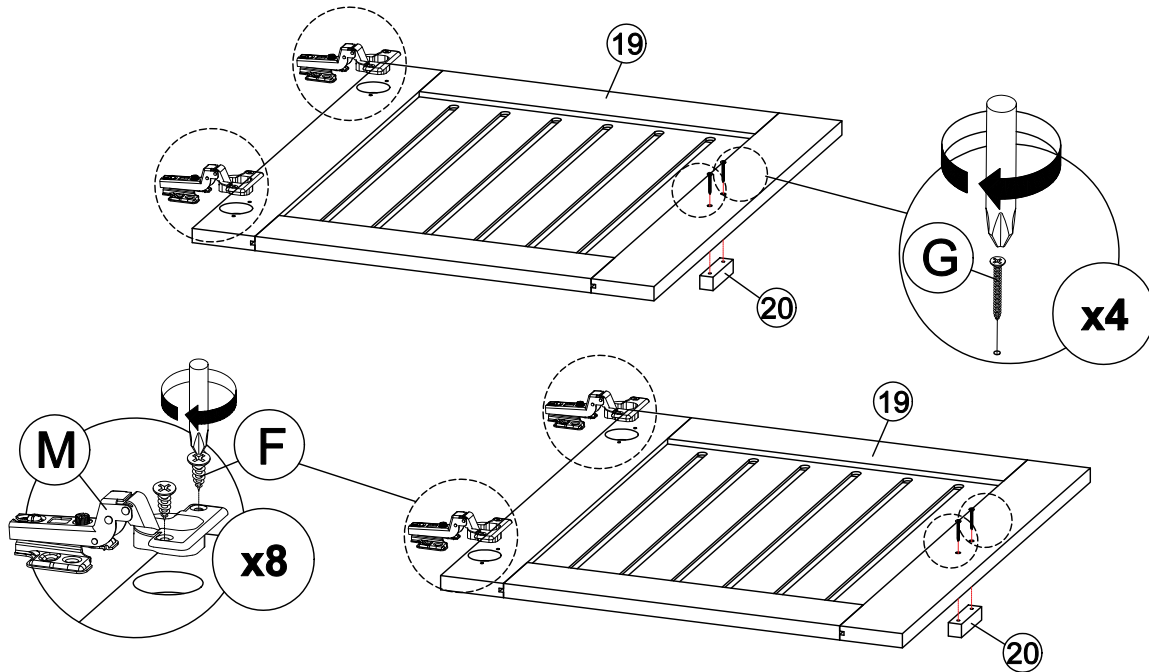
### STEP 20:

- Insert the panel (18) along the slot.  
(Repeat 1 times.)



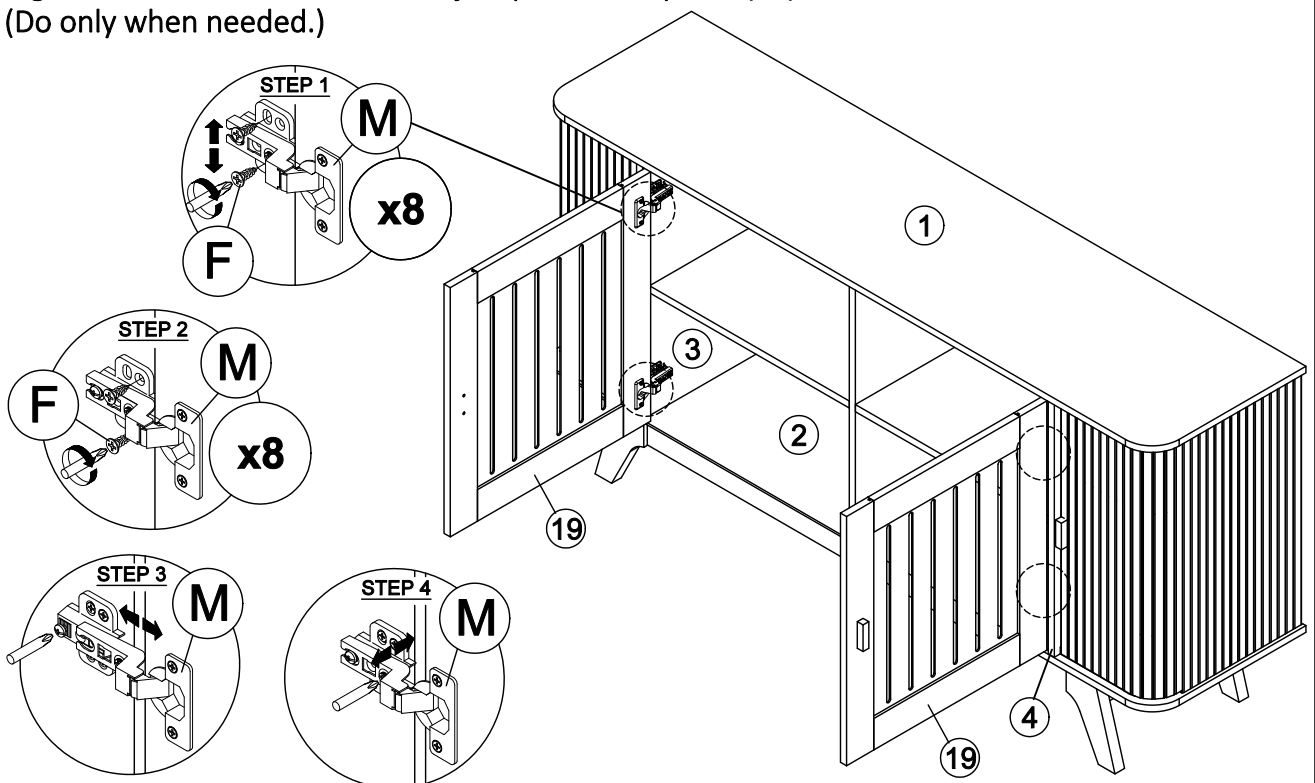
### STEP 21:

- Fix hardware **M** onto panel (19) by using hardware **F**.  
(Repeat 2 times for each hardware.)
- Fix panel (20) onto panel (19) by using hardware **G**.  
(Repeat 2 times for each hardware.)

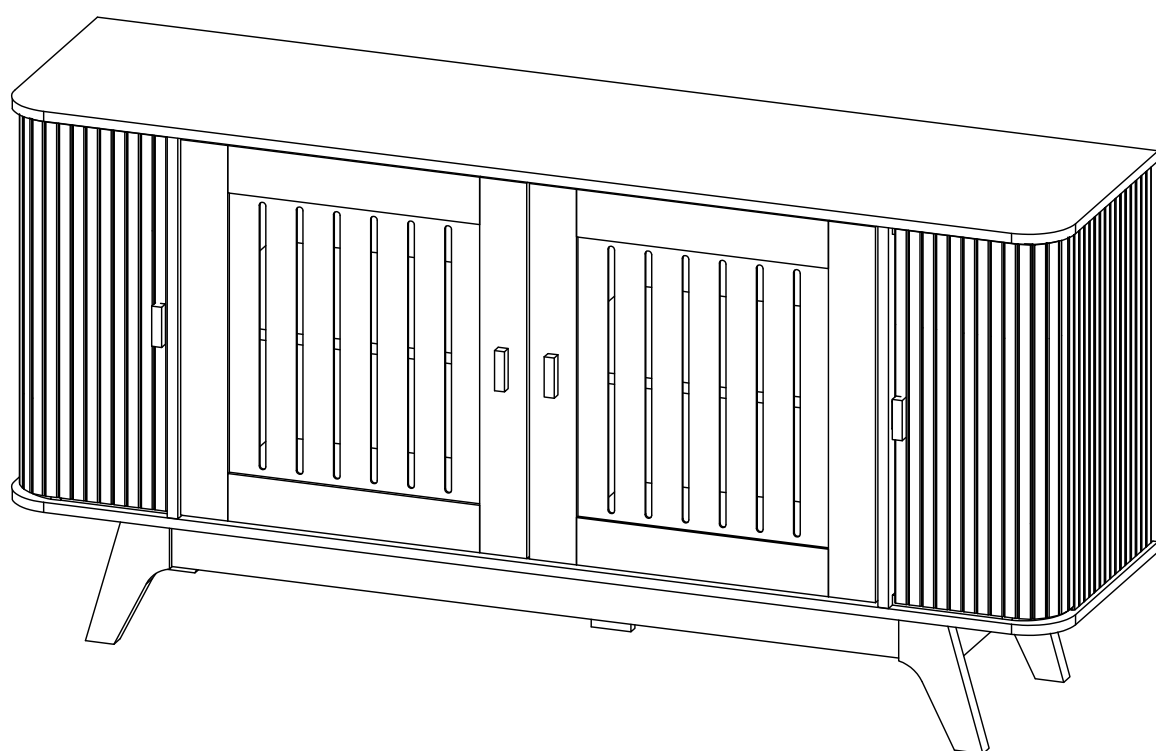


### STEP 22:

- Fix hardware **M** into panel (3) and (4) by using hardware **F**.  
(Repeat 4 times for each hardware.)
- Tighten or loosen the screw to adjust position of panel (19).  
(Do only when needed.)



ASSEMBLY IS COMPLETE





## SAFETY BRACKETS INSTRUCTIONS

1. Attach one Metal Bracket to the wall with the Wall Screw. Make sure to attach the Metal Bracket into a stud. If mounting into brick or masonry you will need to acquire wall anchors.
2. Attach the second Metal Bracket to the back of furniture frame with the Pan Head Screws.
3. Move the furniture to its final position. Thread a Cable Tie through the both Metal Bracket and tighten until snug. Do not over tighten.
4. Make sure that the Metal Bracket are firmly attached to the wall and furniture and that the Cable Tie is snug.

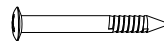
### HARDWARE



Metal Bracket  
X4



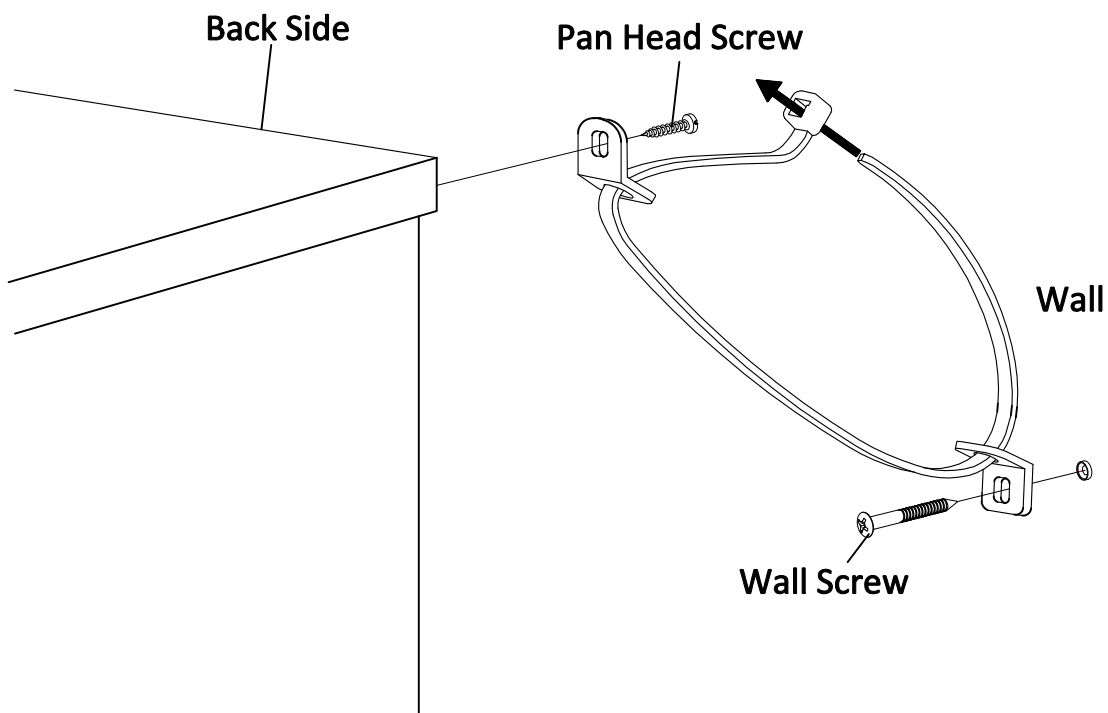
Cable Tie  
X2



Wall Screw  
X2



Pan Head Screw  
X2



## **CARE AND MAINTENANCE**

To protect your furniture, we suggest the following :

- Avoid placing your furniture in direct sunlight.
- Do not place furniture directly under window.
- Do not place sharp materials (knife, fork, etc.) directly onto your furniture as sharp material may scrape and damage the finish.
- Do not place material with high temperature directly onto the surface of your furniture.
- Clean up spills quickly. Water left over a prolonged period of time may cause damage. Alcohol, perfume, nail polishes, aftershave and some medication may cause server finish damage if not cleaned immediately.
- Use a clean, soft, dry, lint free absorbent cloth to clean your furniture. Do not use any detergent as they may contain ingredients that may react and damage the finish.

**NOTE:** If the above care advise is not adhered to your product warranty may become void.